

Work Order ID 129378

129378

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Item ID: D3677-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Spacer
 Start Date: 2/05/15 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 2/05/15 Req'd Qty: 4.00 ***4*** Customer:
 Reference: rework - powder coat

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3677	Rev A								
122	Chemical Conversion Coat per QSI005 4.1	0.00							
122									
HandFinish	Memo	0.00							
Hand Finishing	PULL FROM STK: 4 X D3677-1 B116439								
124	QC7-Inspect Chemical Conversion Coat	0.00							
124									
QC	Memo	0.00							
Quality Control									
126	Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3	0.00							
126									
Powdercoat	Memo	0.00							
Powder Coating	START TIME: 2:20 OVEN TEMPERATURE: 320° FINISH TIME: 2:50								

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4 d ll 15/02/015 DAS 9-88

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
128	QC3- Inspect Part Finish	0.00							DAS 38 9-89
128									
QC	Memo	0.00							
Quality Control									FEB 06 2015

130	Identify as per dwg & Stock Location: <u>st 057</u>	0.00							
130									
Packaging	Memo	0.00							
Packaging	RE-IDENTIFY USING NEW B/N								

140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

15/2/10 *[Signature]*
 ME
 15-2-9

Picklist Print

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Work Order ID: 129378

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Parent Item: D3677-1

D3677-1

Parent Item Name: Spacer

Start Date: 2/05/15

Required Date: 2/05/15

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 07-12-07 new issue DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3677-1 *D3677-1* Spacer		Manufactured	No				Each	0.0000		4			
										**	B116439	(4)	DAS 34 388

List Lots

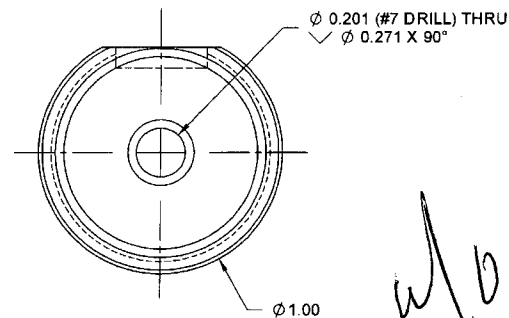
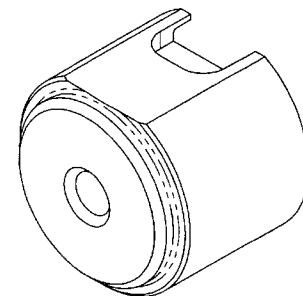
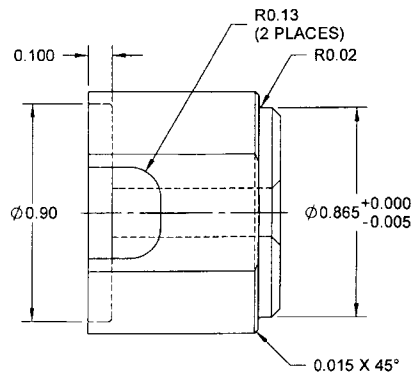
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Criteria : Item ID: d3677-1 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D3677-1 Spacer	Main Warehouse ST057	116439	10/28/14	4.0000		QC21		
Total:				4.0000				

129379



D3677-1 SPACER

NOTES:

- 1) MATERIAL: ALUMINUM ROUND BAR, 6061-T6 (OR 6061-T651/T6510/T6511/T62)
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR
PER AMS-QQ-A-200/8 (OR AMS 4160)
(REF. DART SPEC. M6061T6R)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "GREY SANDING" (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3677-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.05 lbs

A NEW ISSUE		MB	07.10.09
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	07.10.09		

RELEASED
07.11.24

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D3677
TITLE SPACER
REV. A
SHEET 1 OF 1
SCALE 2:1

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